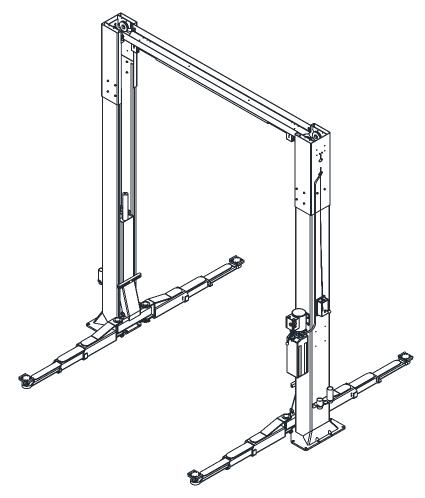


# Installation, Operation & Maintenance Manual Two Post Surface Mounted Lift



# **MODEL CL12**

12,000 LBS. CAPACITY 3000 LBS. PER ARM

2311 South Park Rd, Louisville, Kentucky 40219 Email: sales@challengerlifts.com Web site: www.challengerlifts.com

Office 800-648-5438 / 502-625-0700 Fax 502-587-1933

**IMPORTANT:** READ THIS MANUAL COMPLETELY BEFORE INSTALLING or OPERATING LIFT

# **GENERAL SPECIFICATIONS**

| See Figure 1                                   | CL12-LC                        | CL12-0  | CL12-1                       | CL12-2            |
|--|--------------------------------|---|------------------------------|-------------------|
| A Column Height                                | 11'-11"                        | 13'-2" or 13'- 8"   | 14'-2" or 14'- 8"            | 15'-2" or 15'- 8" |
| B Floor to Overhead Switch                     | 11'-4 ½"                       | 12'-8"or 13'- 2"  | 13'-8" or 14'- 2"            | 14'-8" or 15'- 2" |
| C Rise Height (Screw Pads Highest Position)    | 74 ¾"                          |   | 78 ¾"                        | •                 |
| Cylinder Stroke                                | 68"                            |   | 72"                          |                   |
| D Screw Pad Height                             |                                | <b>5</b> " t  | o <b>6 5/8</b> "             |                   |
| Screw Pad Height w/ 3" or 6" Stack Adapters    | 8" to 9 5/8" or 11" to 12 5/8" |   |                              |                   |
| E Overall Width                                | 142"                           |   |                              |                   |
| F Inside of Columns                            | 114 ½"                         |   |                              |                   |
| Drive Thru Clearance                           | 103 ½"                         |   |                              |                   |
| Ceiling Height Required                        | 12'                            | 13'-3" or 13'- 9"   | 14'-3" or 14'- 9"            | 15'-3" or 15'- 9" |
| Lifting Capacity* (Hydraulic Pressure at Cap.) |                                | ,   | 000 lbs. Per Arm)<br>00 psi) |                   |
| Rise Time (approx)                             | 60 Sec. 63 Sec.                |   |                              |                   |
| Motor  | Optional –                     | <b>2HP, Single Phase, 60Hz, 208/230</b> Optional – 2HP, Three Phase, 50/60Hz, for 208 or 230 or 460 |                              |                   |

<sup>\*</sup> Lift capacity ratings are based on loads equally distributed on all four arms.

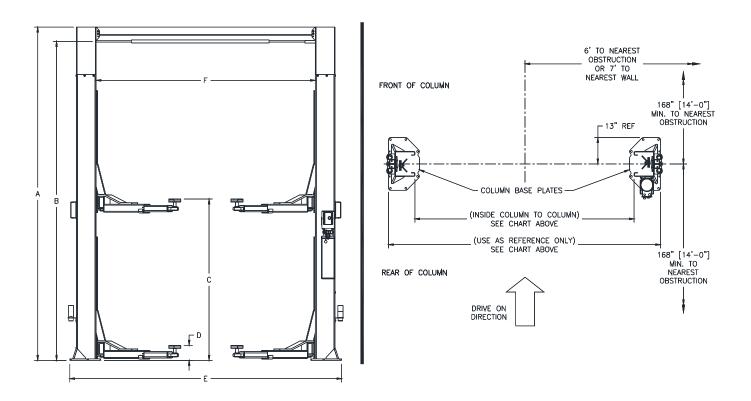


Fig. 1a - General Specifications

Fig. 1b - Service Bay Layout

# VERTICAL CLEARANCE

Check the height of the area where the lift is to be installed. Clearance should be calculated based on the full raised height of the lift.



Failure by purchaser to provide adequate clearance could result in unsatisfactory

lift performance, property damage, or personal injury.

### **FLOORING**

Be certain you have the proper concrete floor to properly handle the loaded lift. Floor should be in generally good condition with no large cracks, spalling or deterioration.

Minimum requirements for concrete are 4 inches minimum depth, with steel reinforcement, 3500 psi, cured for 28 days per local commercial practice. Floor should be level within 3/8 inch over the installation area. No anchors should be installed within 8 inches of any crack, edge, or expansion joint. If these conditions cannot be met, a pad may be poured to accommodate the lift.

Check with local building inspectors and/or permits office for any special instructions or approvals required for your installation.

A qualified person should be consulted to address seismic loads and other local or state requirements.



Failure by purchaser to provide the recommended mounting surface could result

in unsatisfactory lift performance, property damage, or personal injury.

#### LOCATION

This lift has been evaluated for indoor use only with an operating ambient temp. range of  $5 - 40^{\circ}\text{C}$  (41–104°F)

# **ELECTRICAL REQUIREMENTS**

For lift installation and operation, it is necessary to have a dedicated circuit with circuit breaker or time delay fuse. Refer to wiring diagram for circuit sizing.

### SAFETY NOTICES AND DECALS

For your safety, and the safety of others, read and understand all of the safety notices and decals included here.

READ ENTIRE MANUAL BEFORE ASSEMBLING, INSTALLING, OPERATING, OR SERVICING THIS EQUIPMENT.

PROPER MAINTENANCE AND INSPECTION IS NECESSARY FOR SAFE OPERATION.

DO NOT OPERATE A DAMAGED LIFT.

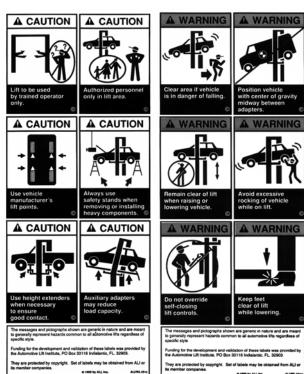
Safety decals similar to those shown here are found on a properly installed lift. Be sure that all safety decals have been correctly installed. Verify that all authorized operators know the location of these decals and fully understand their meaning. Replace worn, faded, or damaged decals promptly.



Do not attempt to raise a vehicle on the lift until the lift has been correctly installed

and adjusted as described in this manual.





#### RECEIVING

The shipment should be thoroughly inspected as soon as it is received. The signed bill of lading is acknowledgement by the carrier of receipt in good condition of shipment covered by our invoice.

If any of the goods called for on this bill of lading are shorted or damaged, do not accept them until the carrier makes a notation on the freight bill of the shorted or damaged goods. Do this for your own protection.

NOTIFY *Challenger Lifts* AT ONCE if any hidden loss or damage is discovered after receipt.

IT IS DIFFICULT TO COLLECT FOR LOSS OR DAMAGE AFTER YOU HAVE GIVEN THE CARRIER A CLEAR RECEIPT.

File your claim with *Challenger Lifts* promptly. Support your claim with copies of the bill of lading, freight bill, and photographs, if available.

# **Component Packing List**

| PART#            | QTY<br>/<br>LIFT | DESCRIPTION                       |
|------------------|------------------|-----------------------------------|
| 12705-P-*        | 1                | POWER COLUMN ASSEMBLY             |
| 12705-I-*        | 1                | IDLER COLUMN ASSEMBLY             |
| CL12-LC-HW-<br>A | 1                | HARDWARE BOX                      |
| B12800           | 4                | 3-STAGE ARM ASSEMBLY              |
| 12733-143        |                  | COLUMN EXTENSION ASSY CL12-<br>LC |
| 12733-164        | 2                | COLUMN EXTENSION ASSY CL12-0      |
| 12733-176        | 2                | COLUMN EXTENSION ASSY CL12-1      |
| 12733-188        |                  | COLUMN EXTENSION ASSY CL12-<br>2  |
| A2066            | 1                | OVERHEAD SHUTOFF BAR ASSY         |
| A1208            | 1                | OVERHEAD LIMIT SWITCH             |
| 12732-*          | 2                | SYNC. CABLE ASSEMBLY              |
| 12775            | 2                | CABLE TAKE UP TUBES               |
| B2206-6          | 2                | ADAPTER EXTENSION (6")            |
| B2206-3          | 4                | ADAPTER EXTENSION (3")            |
| B2209            | 2                | ADAPTER RACK                      |
| AB-11531         | 1                | Power Unit – Single Phase         |
| CL12-LC-LP-A     | 1                | LITERATURE PACK                   |

# INSTALLATION

**IMPORTANT:** Always wear safety glasses while installing lift.

### **TOOLS (MINIMUM REQUIRED)**

- a. Tape measure, 16ft
- b. Chalk line
- c. 4ft level
- d. 10" adjustable wrench
- e. Standard open end wrenches 7/16", 1/2", (2) 9/16", (2) 11/16", 3/4"
- 5/16" allen wrench
- q. Needle nose pliers
- h. Hammer drill with 3/4" dia. carbide tipped bits
- i. 2 lb hammer
- j. Torque wrench: 150 ft.-lbs. min. w/ 1-1/8" socket
- k. 12 ft. Step ladder
- Anti-Seize lubricant (for arm pins and foot pad screw threads and stop rings)

### **LIFT PREPARATION**

- With column assemblies lying flat, remove cable and hose rolls from inside the columns and manually push carriages up to gain access to sheave at base of column.
- 2) Remove hex bolt and cable trapping pin from sheave bracket, **Fig. 2**.
- Route cables as shown in figure shown below.
   Ensure cables do not wrap around hoses during routing.
- 4) Re-install cable trapping hardware and slide carriage and cylinder back down to base of lift. Ensure hydraulic hose is routed around base tabs properly to prevent rotation of the cylinder.

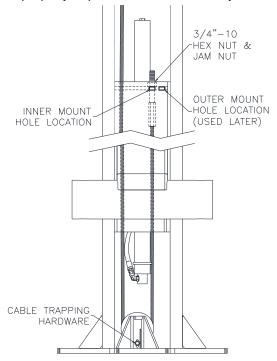


Fig. 2 - Cable Routing LAYOUT

- 5) Layout the service bay according to the architect's plans or owner's instructions (see Fig. 1b). Failure to install in this orientation can result in personal and property damage. Be certain that the proper conditions exist, see pg 3.
- 6) Assemble column extension to column by lining up the correct set of holes and use the 3/8"-16 x 3/4" lg. hex flange head bolts, Fig. 3. Note: the column extensions are adjustable by 6", except for the CL12-LC. Repeat for opposite column and extension.
- 7) Erect and align both column assemblies.

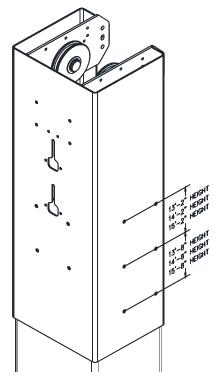
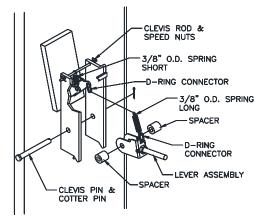


Fig. 3 - Column Extension Assembly

### **LOCK PAWL**

 Install the lock components on the Power & Idler columns as shown in Fig. 4a & 4b. The D-Ring Connector will have to be bent closed.



# **Power Side**

Fig. 4a - Power Locking Pawl Assembly

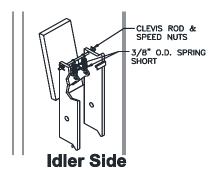


Fig. 4b - Idler Locking Pawl Assembly

# **A**NCHORING

- 9) The anchor bolts must be installed at least 8" from any crack, edge, or expansion joint.
- 10) Use a concrete hammer drill with a 3/4 inch carbide bit. Tip diameter should conform to ANSI Standard B94.12-1977 (.775 to .787). Do not use excessively worn bits or bits which have been incorrectly sharpened. A core bit may be necessary if an obstruction is encountered. Never substitute with shorter anchor.
- 11) Recheck "Inside of Columns" dimension, **Fig. 1**. Drill the anchor holes using the base plate as a template. Drill through the floor if possible or to a depth of 5 inches minimum.

Complete steps 12 thru 15 for the six (6) exposed anchors around each column, then raise the carriages. Repeat steps 11 thru 15 for the two (2) anchors under each carriage.

- Vacuum dust from the hole for proper holding power.
- 13) Shim both columns to plumb using the shims provided as shown in **Fig. 5**. DO NOT shim more than 1/2" at any given point. Use a level no less than 24" in length to plumb columns.
- 14) Assemble washer and nut to anchor with nut just below impact section of bolt. Drive anchor into hole until nut and washer contact base.

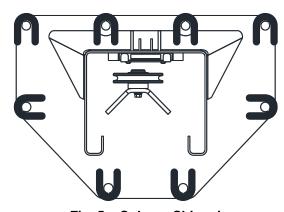


Fig. 5 - Column Shimming

15) Tighten power column anchors and recheck column for plumb. Re-shim if necessary. Torque to **150 ft.-lbs.** to set anchors.

#### **OVERHEAD**

16) Before raising overhead into position install 4 each (2 per column) hex flange bolts and nuts in bottom hole of column extension (see Fig. 6 Installation Aid) for temporary support of overhead. Lift overhead assembly up into position and install with 8 each (4 per column) 3/8"-16 x 3/4" lg. hex flange bolts and hex flange nuts per side as shown in Fig. 6.

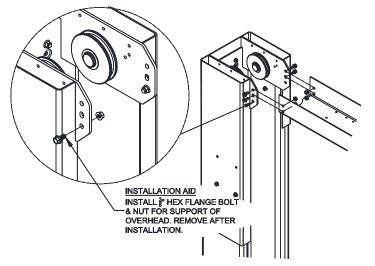


Fig. 6 - Overhead Assembly

- 17) Check idler column shimming. Use additional shims (see Fig. 5) to remove any gaps that may have been created while installing overhead beam. Torque idler column anchor bolts to 150 ft-lbs. and re-check column for plumb.
- 18) Install Overhead Limit Switch to the Overhead Beam using the rear set of holes on the Power Side of the lift. Fig. 7. Note: lay the junction in the overhead, install later.

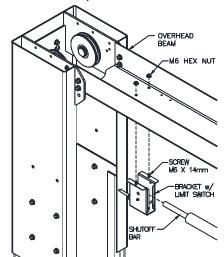


Fig. 7 – Overhead Limit Switch Power Side

19) Install the Idler Bracket to the Overhead Beam using the rear set of holes on the Idler Side of the lift. **Fig. 8. Note the orientation of the Idler** 

Bracket. The narrow slot needs to be facing towards the Power Column. Slide the Shutoff Bar over the limit switch on the Power Side. Pin the Shutoff Bar to the Idler Side Bracket with the 10mm dia. x 55mm Lg. clevis pin & hairpin cotter.

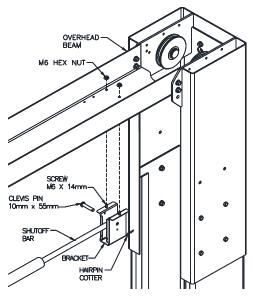


Fig. 8 – Overhead Bracket Idler Side

### **SYNCHRONIZER CABLES**

Manually raise each carriage to the lowest lock position. Ensure both locks are fully engaged.

Ensure top of the hydraulic cylinder remains retained in the opening of the carriage top plate.



Failure to follow previous step could result in personal injury.

21) Route free end of cables up and over the upper sheaves and back down the opposite side. At the upper sheave locations, disassemble and reassemble the cable trapping hardware after cables are routed around sheaves, Fig. 9.

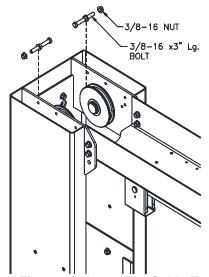


Fig. 9 – Column Ext. Cable Trapping

22) Mount synchronizer cables to carriages as shown in Fig. 10. Note: Do Not Use the 12" take-up pipe on the 13'-8", 14'-8", & 15'-8" heights.

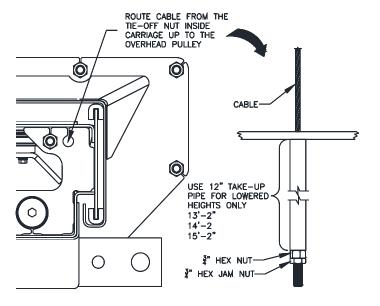


Fig. 10 - Cable Assembly/ Cable Extensions

# **Power Unit & Hydraulic Lines**

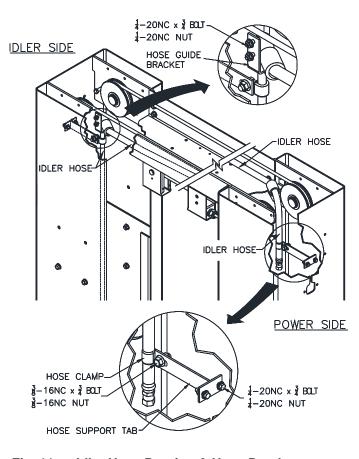


Fig. 11a – Idler Hose Routing & Hose Brackets

- 23) Install the Hose Guide Brackets and Hose Support Tabs to both the Idler & Power Columns using the supplied hardware. Uncoil Idler side hose and route through the Idler Side column extension as shown in Fig. 11a, taking care to avoid the synchronizing cables and hydraulic cylinder path. Remove slack and tighten the clamp. Route hose across overhead avoiding the synchronizing cables and down through the Power Side column extension as seen in Fig.11a. Do Not Tighten the Clamp at this time. Note: CL12-1 & CL12-2 will require extension hoses (supplied) to be used with the Idler hose.
- 24) Install the hose clamps to the idler hose and fasten to the overhead with the supplied hardware **Fig.11b**.

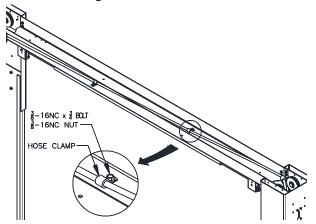


Fig. 11b - Idler Hose Clamps

25) Connect the power hose to the idler hose using tee fitting. Install the power unit hose to the tee in the power column. Remove slack out of the power hose and tighten the clamp. Fig. 12. Note: CL12-1 & CL12-2 will require extension hoses (supplied) to be used with the Power hose.

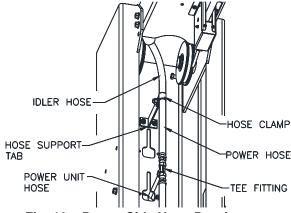


Fig. 12 – Power Side Hose Routing

IMPORTANT – To insure proper hose fitting seal without damage to the fitting follow this procedure for each hose connection: Screw flared fitting on finger tight. Rotate flared fitting 1 1/2 hex flats (90 deg.). Back the flared fitting off one full turn. Again tighten flared fitting finger tight, then rotate flared fitting 1 1/2 hex flats (90 deg.).

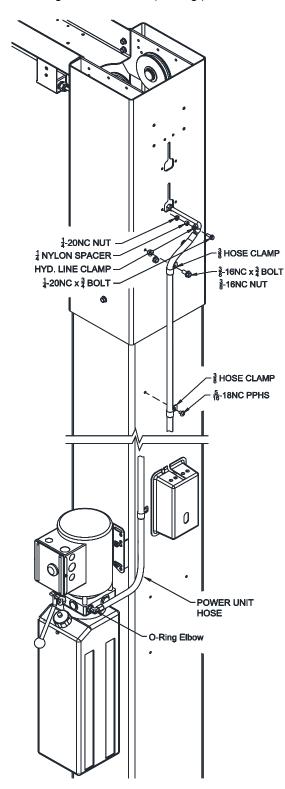


Fig. 13 - Power Unit & Hose Mounting

- 26) Mount Power Unit to power unit bracket on the column as shown in **Fig. 13**. The mounting hardware, (4) 5/16"-18 hex nuts, are pre-installed on power unit mounting bracket. Thread 9/16"-18 O-ring elbow (*in hardware box*) into power unit. Attach free end of power unit hose to elbow, **Fig.13**.
- 27) Connect the power unit hose line to the column extension with a hydraulic line clamp, 1/4"-20 x 3/4" bolt, 1/4" nylon spacer, and 1/4"-20 nut, Fig.13.
- 28) Attach the power unit hose to the column and column extension using the hose clamps, **Fig.13**.
- 29) Hoses should connect to cylinders with a 90 degree elbow rotated 45 degrees upward and be routed thru hose guide, Fig. 14.

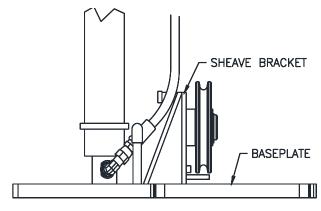
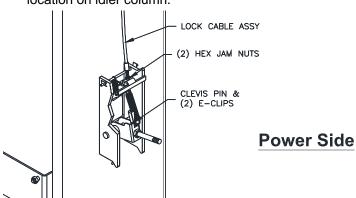


Fig. 14 - Hose Connection

30) BE CERTAIN ALL FITTINGS AND CONNECTIONS ARE TIGHT. IT IS THE INSTALLERS RESPONSIBILITY TO INSURE SYSTEM IS LEAK-FREE. Fill the Power Unit with three gallons of clean 10wt anti-foam anti-rust hydraulic oil or Dexron III ATF. Do Not Use OILS WITH DETERGENTS.

#### **LOCK RELEASE**

- 31) On the power column, attach lock cable assembly to mounting tab using (2) hex jam nuts. Bottom of stud end should stick out approx. 3/8" from bottom hex jam nut, **Fig. 15.** Note the wire lengths of the lock release cable at each end. The longer wire lengths will be used at the bottom side of the locking paw.
- 32) Connect clevis end of the cable assembly to the lever assembly using a clevis pin and (2) E-clips, Fig. 15.
- 33) Route other end of lock cable up thru power side column extension, over and thru idler side column extension, and down to mounting location on idler column.



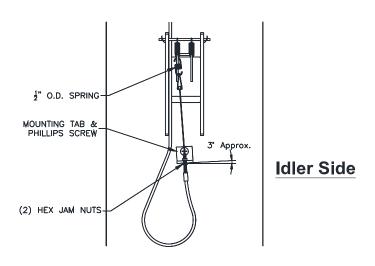


Fig. 16-Lock Release

- 34) Attach lock cable mounting tab to idler column using 5/16-18 Phillips pan head screw. Rotate slightly to be in-line with connection to lock pawl as shown in **Fig. 16**.
- 35) Assemble ½" O.D. short spring, lock pawl, and clevis end of lock cable as shown in **Fig. 16**.
- 36) Mount lock cable to mounting tab using jam nuts.
- 37) Use wire ties provided to secure both lock cables to the hydraulic hose.

#### **ARM INSTALLATION**

- 38) Extend the foot pad to both extents and apply "anti-seize" to the retaining ring.
- 39) Arm restraint assemblies should be installed on carriage as shown in **Fig. 17**.

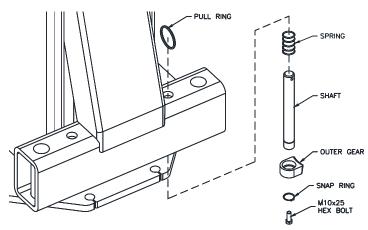


Fig. 17-Arm Restraint

40) Install inner arm gear to bottom of arm using (2) M10 x 25 Hex bolts as shown in Fig. 18. Do not tighten bolts at this time.

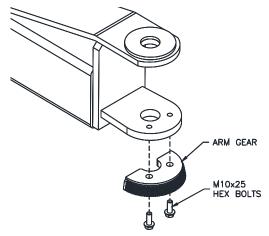


Fig. 18-Inner Arm Gear

- 41) Lubricate the arm pin or carriage arm pin hole with "anti-seize" and install the arms.
- 42) Adjust placement of inner arm gear until gears fully engage with one another throughout the rotation of the arm and tighten bolts.
- 43) Adjust the hex head bolt in the bottom of the arm restraint shaft so the arm is allowed to rotate freely when lift is completely lowered, Fig. 19.

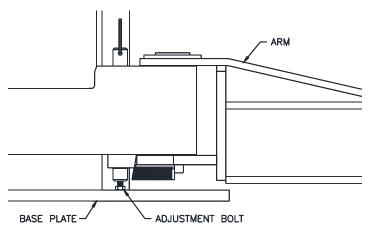


Fig. 19-Bolt Adjustment

### **ADAPTER RACK INSTALLATION**

44) Locate the two pre-drilled holes on the back of each column 19" up from the top of the base plate and tap 5/16-18. Center the adapter rack and attach with 5/16-18NC Phillips Pan Head Screws supplied, **Fig. 20**.

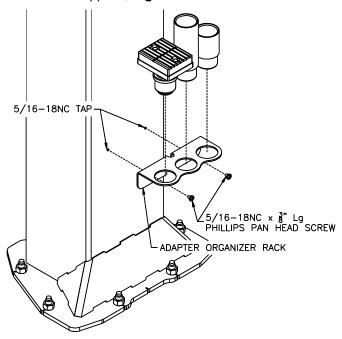


Fig 20-Adapter Rack Installation

# **SAFETY DECAL PLACEMENT**

45) Clean surface of the rear column above the power unit and install Safety Decals, **Page 3** and **Fig. 21**.

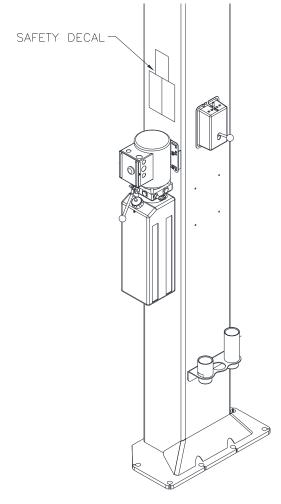


Fig. 21-Safety Decal Placement

# **ELECTRICAL**

# See Figure 23 for the following steps.

- 46) Wire-tie Limit Switch cord to power unit hose.
- 47) Connect the Overhead Limit Switch Cord to Power Unit as shown in **Fig. 23**.
- 48) Connect Power Unit to suitable electrical source as shown in Fig. 23.

IMPORTANT: AFTER WIRING HAS BEEN COMPLETED, TEST OPERATION OF POWER UNIT & OVERHEAD LIMIT SWITCH. WHILE RAISING LIFT, OPERATE OVERHEAD SHUTOFF BAR. POWER UNIT MOTOR SHOULD STOP WHEN SHUTOFF BAR IS RAISED.

# Model CL12 Installation, Operation and Maintenance

### **FINAL ADJUSTMENTS**

#### **HYDRAULICS**

- 49) Lower the lift to the floor and raise the lift approximately one foot.
- 50) Start with Idler side first. Slowly and carefully loosen the bleed plug on top of the cylinder just enough to allow the entrapped air to escape. Repeat for power side.
- 51) Raise lift 6 inches. Repeat step 47 until no air comes out of cylinder.
- 52) Pressure test hydraulic system. Energize power unit, raise lift to full rise and continue to run motor for additional 10 seconds. (NOTE: pressure relief will make a high pitch squeal sound for these 10 seconds.) Check hydraulic system for leaks.
- 53) Energize power unit again for 10 seconds. With a clean rag, wipe down both cylinder rods. (The cylinders are shipped with a small amount of clear anti-corosive lubricant that will be forced out through the wiper when the lift reaches full rise.) If lubricant is not wiped clean from the cylinder rod, the cylinder will apear to be leaking.

#### SYNCHRONIZING CABLES

- 54) Raise lift and insure carriages lower into same lock position.
- 55) Adjust synchronizing cables so the tension is equal in both cables and carriages are firmly sitting on locks.
- 56) Cycle lift to insure that latches operate simultaneously. Adjust if necessary.

# **LOCK RELEASE**

- 57) Raise lift and insure carriages lower into same lock position.
- 58) Adjust synchronizing cables so the tension is equal in both cables and carriages are firmly sitting on locks.

#### **ARM PIN KEEPER INSTALL**

- 59) Install the arm pin into the arm assembly and carriage.
- 60) Raise lift high enough to gain access underneath the carriage. Make Sure Lift Is In Locks Before Proceeding.
- 61) Slide the provided washer onto pin up against the inner bevel gear.
- 62) Install the provided retaining ring onto the pin with tool, **Fig 24**.

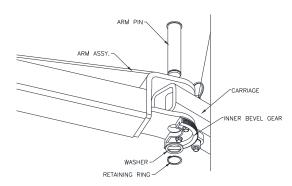


Fig 24 -Arm Pin Keeper Install

## FINAL CHECKOUT PROCEDURE

- 63) Demonstrate the operation of the lift to the owner/operator/employer using a typical vehicle and review correct and safe lifting procedures using the <u>Lifting It Right</u> booklet as a guide.
- 64) Return all provided literature (including this manual) to the literature pack envelope and deliver the envelope to the owner/operator/employer.
- 65) Complete the online warranty registration (refer to the included warranty statement).

# **Wiring Diagram**

- \* EACH LIFT SHOULD HAVE A DEDICATED CIRCUIT WITH A DOUBLE POLE (THREE POLE FOR 3 PHASE) BREAKER OR TIME DELAY FUSE SIZED ACCORDING TO THE FOLLOWING CHART.
- 10
   30
   30
   30

   208-240V
   208V
   220-240V
   440-480V

   2Hp
   30amp
   15amp
   5amp

   3Hp
   30amp
   30amp
   30amp
- \* WIRING MUST COMPLY WITH ALL LOCAL ELECTRICAL CODES.
- \* ELECTRICAL CODE REQUIRES A SERVICE DISCONNECT FOR THIS DEVICE. WE SUGGEST THIS SERVICE DISCONNECT BE LOCATED NEAR THE POINT OF OPERATION.

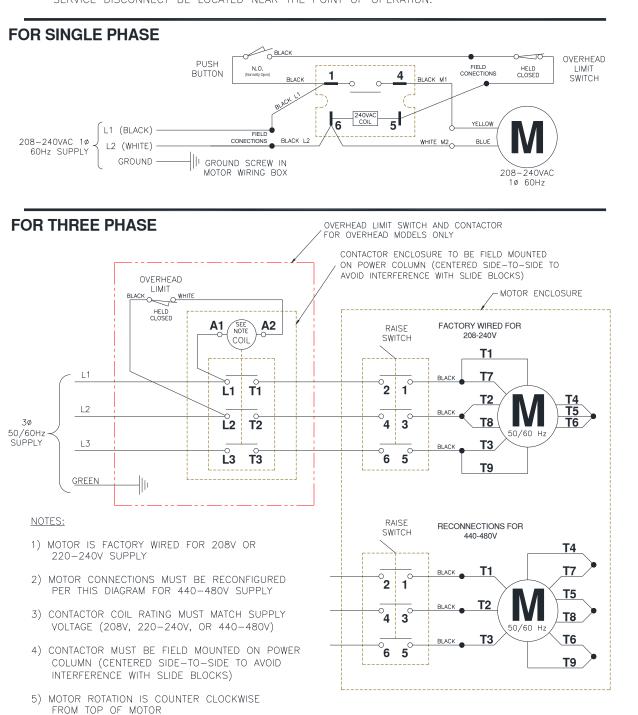


Fig. 23 - Electrical Wiring Diagram

# **OPERATION PROCEDURE**

#### **SAFETY NOTICES AND DECALS**

This product is furnished with graphic safety warning labels, which are reproduced on page 3 of these instructions. Do not remove or deface these warning labels, or allow them to be removed or defaced. For your safety, and the safety of others, read and understand all of the safety notices and decals included.

#### **OWNER/EMPLOYER RESPONSIBILITIES**

This lift has been designed and constructed according to ANSI/ALI ALCTV-2011 standard. The standard applies to lift manufactures, as well as to owners and employers. The owner/employer's responsibilities as prescribed by ANSI/ALI ALOIM-2008, are summarized below. For exact wording refer to the actual standard provided with this manual in the literature pack.

The Owner/Employer shall insure that lift operators are qualified and that they are trained in the safe use and operation of the lift using the manufacturer's operating instructions; ALI/SM 93 -1, ALI Lifting it Right safety manual; ALI/ST-90 ALI Safety Tips card; ANSI/ALI ALOIM-2008, American National Standard for Automotive Lifts-Safety Requirements for Operation, Inspection and Maintenance; ALI/WL Series, ALI Uniform Warning Label Decals/Placards; and in case of frame engaging lifts, ALI/LP-GUIDE, Vehicle Lifting Points/Quick Reference Guide for Frame Engaging Lifts.

The Owner/Employer shall establish procedures to periodically inspect the lift in with lift accordance the manufacturer's instructions or ANSI/ALI ALOIM-2008, American National Standard for Automotive Lifts-Safety Requirements for Operation, Inspection and Maintenance; and the employer shall insure that the lift inspectors are qualified and that they are adequately trained in the inspection of the lift.

Owner/Employer The shall establish procedures to periodically maintain the lift in with lift manufacturer's accordance the instructions or ANSI/ALIOIM-2008, American National Standard for Automotive Lifts-Safety Requirements for Operation, Inspection and Maintenance; and the employer shall insure that the lift maintenance personnel are qualified and that they are adequately trained in the maintenance of the lift.

The Owner/Employer shall maintain the periodic inspection and maintenance records recommended by the manufacturer or ANSI/ALI ALOIM-2008, American National Standard for Automotive Lifts-Safety Requirements for Operation, Inspection and Maintenance.

**The Owner/Employer shall** display the lift manufacturer's operating instructions; ALI/SM 93 -1, ALI Lifting it Right safety manual; ALI/ST-

90 ALI Safety Tips card; ANSI/ALI ALOIM-2008, American National Standard for Automotive Lifts-Safety Requirements for Operation, Inspection and Maintenance; and in the case of frame engaging lift, ALI/LP-GUIDE, Vehicle Lifting Points/Quick Reference Guide for Frame Engaging Lifts; in a conspicuous location in the lift area convenient to the operator.

#### IMPORTANT SAFETY INSTRUCTIONS

When using your garage equipment, basic safety precautions should always be followed, including the following:

- 1. Read all instructions.
- 2. Care must be taken as burns can occur from touching hot parts.
- 3. To reduce the risk of fire, do not operate equipment in the vicinity of open containers of flammable liquids (gasoline).
- 4. Keep hair, loose clothing, fingers, and all parts of body away from moving parts.
- 5. Use only as described in this manual. Use only manufacturer's recommended attachments.
- ALWAYS WEAR SAFETY GLASSES. Everyday eyeglasses only have impact resistant lenses, they are not safety glasses.

# SAVE THESE INSTRUCTIONS

# Model CL12 Installation, Operation and Maintenance

#### LIFTING A VEHICLE

- 1) Insure that the lifting arms are parked, out to full drive thru position.
- 2) Center the vehicle between the columns in the service bay and position the vehicle's center of gravity midpoint between the columns. NOTE: the center of gravity is based on the weight distribution and is not the same as the center point of the vehicle.

DO NOT EXCEED 3000 POUNDS PER ARM.

DO NOT ATTEMPT TO LIFT THE VEHICLE WITH ONLY TWO ARMS, AS THIS WILL VOID THE WARRANTY

INSURE THAT THE HIGHEST POINT ON THE VEHICLE WILL CONTACT THE OVERHEAD LIMIT SWITCH BAR.

DO NOT PLACE THE VEHICLE IN THE SERVICE BAY BACKWARDS.

REFER TO THE VEHICLE MANUFACTURERS SERVICE MANUAL, TECHNICAL BULLETINS, "VEHICLE LIFTING POINTS GUIDE" (ALI/LP-GUIDE) OR OTHER PUBLICATIONS TO LOCATE THE RECOMMENDED LIFTING POINTS.

3) Position the arms and adapters so all four pads contact the vehicle simultaneously.

# The vehicle should remain level during lifting.

- 4) Raise the lift until all four wheels are off the ground. Test the stability of the vehicle by attempting to rock the vehicle. Check adapters for secure contact with vehicle lift points. If the vehicle seems unstable, lower the lift and readjust the arms. If the vehicle is stable, raise the vehicle to a height a few inches above the desired working height.
- 5) Lower the vehicle until the safety latches on both columns engage. The vehicle should remain level when both latches are engaged. If one side engages and the other continues to descend, stop lowering the vehicle, raise it several inches, and try again to engage both latches.

Always lower lift into locks before entering the area beneath the vehicle.

Always use safety stands when removing or installing heavy components.

### **LOWERING A VEHICLE**

- Insure that the area under the vehicle is clear of personnel and tools.
- 2) Raise the vehicle until both latches are free.
- 3) Disengage the locks by pulling down on the lock release lever.
- 4) Lower the vehicle by depressing the lowering valve handle.
- 5) Continue to lower the vehicle until the carriages stop against the base plate. Retract the extension arms, and park them.

#### LOSS OF POWER

If for any reason the lift will not raise off of the locks or the locks will not retract, consult factory authorized personnel.

DO NOT OVERRIDE ANY SAFETY FEATURE IN AN ATTEMPT TO LOWER THE LIFT.

#### **MAINTENANCE**

To avoid personal injury, permit only qualified personnel to perform maintenance on this equipment. Maintenance personnel should follow lockout/tagout instructions per ANSI Z244.1.

The following maintenance points are suggested as the basis of a routine maintenance program. The actual maintenance program should be tailored to the installation. See ANSI/ALI ALOIM booklet for periodic inspection checklist and maintenance log sheet.

- If lift stops short of full rise or chatters, check fluid level and bleed both cylinders per Installation Instructions.
- Replace all Safety, Warning or Caution Labels if missing or damaged (See Installation instructions page 3.)

#### Daily

- · Keep lift components clean.
- · Check for loose or broken parts.
- Check hydraulic system for fluid leaks.
- Check adapters for damage or excessive wear.
   Replace as required with genuine Challenger Lifts parts.
- Check the lock release activation. When properly adjusted, both locks should be in a vertical position when lock release lever is pulled and should return to an engagement position when the lever is released.

### Weekly

- Check synchronizer cables and sheaves for wear.
   Replace as required with genuine Challenger Lifts parts.
- Check synchronizer cable tension per Installation Instructions. Adjust if necessary.

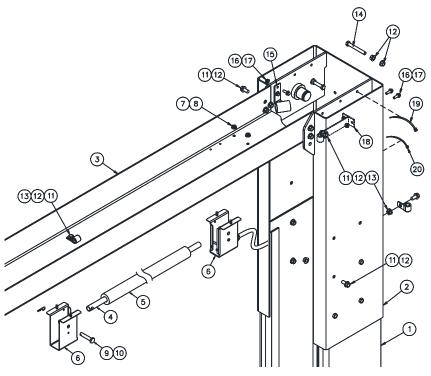
#### Monthly

- Torque concrete anchor bolts to 80 ft-lbs.
- Visually inspect concrete floor for cracks and/or sprawls within 12" of base plate
- Check overhead shutoff switch. While raising lift, operate overhead shutoff bar. Power Unit motor should stop when bar is raised.
- Lubricate carriage slide tracks with heavy viscous grease. (Grease all (4) corners of both columns.)

If any problems are encountered, contact your local service representative.

# **PARTS BREAKDOWN**

Fig A. Column Extension & Overhead

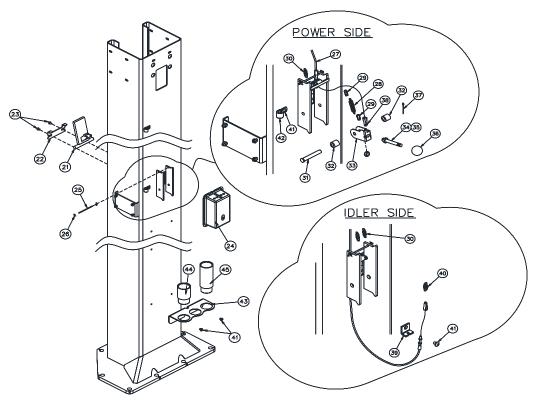


| ITEM# | PART #    | QTY/LIFT | DESCRIPTION  |
|-------|-----------|----------|--|
| 4     | 12710-P   | 4        | POWER COLUMN WELD                                      |
| 1     | 12710-l   | 1        | IDLER COLUMN WELD                                      |
|       | 12734-143 |          | COLUMN EXTENSION WELD FOR CL12-LC                      |
| 2     | 12734-164 | 2        | COLUMN EXTENSION WELD FOR CL12-0                       |
| 2     | 12734-176 | 2        | COLUMN EXTENSION WELD FOR CL12-1                       |
|       | 12734-188 |          | COLUMN EXTENSION WELD FOR CL12-2                       |
| 3     | 12741     | 1        | OVERHEAD   |
| 4     | A2067     | 1        | SHUTOFF BAR  |
| 5     | 31129     | 1        | SHUTOFF BAR CUSHION                                    |
| 6     | B2064-01  | 1        | LIMIT SWITCH PACKAGE                                   |
| 0     | B2004-01  | '        | (INCLUDES SWITCH w/ CORD, BOTH BRACKETS, & ITEMS 7-10) |
| 7     | B2065-3   | 4        | M6 x 14mm PHILLIPS PAN HEAD SCREW                      |
| 8     | B2065-4   | 4        | M6 SERRATED FLANGE HEX NUT                             |
| 9     | B2065-5   | 1        | CLEVIS PIN 10mm x 55 Lg.                               |
| 10    | GJY12-3   | 1        | HAIRPIN COTTER   |
| 11    | A1153     | 30       | 3/8-16NC HEX. FLG. HD. C.S x ¾" Lg.                    |
| 12    | A1154     | 38       | 3/8-16NC HEX. FLG. NUT                                 |
| 13    | A1122-12  | 2        | HYD. HOSE CLAMP  |
| 14    | A2159     | 4        | 3/8-16NC x 3" Lg. HEX HEAD CAP SCREW                   |
| 15    | 12745     | 2        | HOSE GUIDE BRACKET (PIPE)                              |
| 16    | A2125     | 8        | 1/4-20NC x 3/4" Lg. SER. FLG. CAP SCREW                |
| 17    | 40085     | 8        | 1/4-20NC HEX. FLG. NUT                                 |
| 18    | 12750     | 2        | HOSE SUPPORT BRACKET (T)                               |
| 19    | 40346     | 8        | ZIP TIE 8" Lg. (FOR PENDANT CORDS, DPC ONLY)           |
| 20    | 31118     | 4        | ZIP TIE 3 1/2" Lg. (FOR LOCK RELEASE CABLE)            |

Replace all worn, damaged, or broken parts with parts approved by **Challenger Lifts Inc.** or with parts meeting **Challenger Lifts Inc.** specifications.

# PARTS BREAKDOWN (continued)

Fig B. Lock-Power/Idler

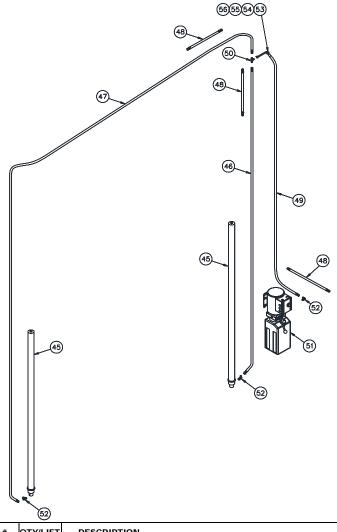


| ITEM # | PART #   | QTY/LIFT | DESCRIPTION                                  |
|--------|----------|----------|--|
| 21     | 12616    | 2        | LOCK WELD                                    |
| 22     | 12518    | 2        | LOCK RETAINER                                |
| 23     | 12073    | 4        | 5/16"-18 x ½" Lg. BUTTON HEAD CAP SCREW      |
| 24     | 37072    | 2        | LOCK COVER                                   |
| 25     | 37042    | 2        | PIVOT ROD                                    |
| 26     | 37031    | 4        | 5/32 SPEED NUT                               |
|        | 12656-LC |          | LOCK CABLE ASSEMBLY (CL12-LC)                |
| 27     | 12656-0  |          | LOCK CABLE ASSEMBLY (CL12-0)                 |
| 21     | 12656-1  | 1        | LOCK CABLE ASSEMBLY (CL12-1)                 |
|        | 12656-2  |          | LOCK CABLE ASSEMBLY (CL12-2)                 |
| 28     | 12715    | 1        | 3/8 " O.D. LONG EXTENSION SPRING             |
| 29     | 12716    | 2        | D-RING CONNECTOR LINK                        |
| 30     | A1131    | 3        | 3/8" O.D. EXTENSION SPRING                   |
| 31     | 12654    | 1        | 3/8" x 3 ¼" LONG CLEVIS PIN                  |
| 32     | 12658    | 2        | NYLON SPACER                                 |
| 33     | A1142-12 | 1        | LOCK RELEASE CLEVIS                          |
| 34     | A1134    | 1        | STUD HANDLE                                  |
| 35     | A1143    | 2        | 3/8"-16 HEX JAM NUT                          |
| 36     | 36096    | 1        | BALL HANDLE                                  |
| 37     | 40126    | 1        | 1/8" x 1 ½" COTTER PIN                       |
| 38     | 37119    | 1        | CLEVIS PIN KIT                               |
| 39     | A1130-02 | 1        | LOCK CABLE MOUNTING TAB (BLACK)              |
| 40     | A1132    | 1        | 1/2" O.D. SHORT EXTENSION SPRING             |
| 41     | 10335    | 7        | 5/16-18NC x 3/8" Lg. PHILLIPS PAN HEAD SCREW |
| 42     | A1122-12 | 2        | HYD. HOSE CLAMP                              |
| 43     | B2209    | 2        | ADAPTER ORGANIZER RACK                       |
| 44     | B2206-3  | 4        | STACK ADAPTER EXTENSION – 3"                 |
| 45     | B2206-6  | 2        | STACK ADAPTER EXTENSION – 6"                 |

Replace all worn, damaged, or broken parts with parts approved by **Challenger Lifts Inc.** or with parts meeting **Challenger Lifts Inc.** specifications.

# PARTS BREAKDOWN (continued)

Fig C. Hydraulics



| ITEN# #   |           |          |  |  |  |
|-----------|-----------|----------|--|--|--|
| ITEM #    | PART #    | QTY/LIFT |  |  |  |
| 45        | 16138R    | 2        | HYD. RAM CYLINDER (68" STROKE) (CL12-LC ONLY)    |  |  |
| 40        | 39097R    | 2        | HYD. RAM CYLINDER (72" STROKE)                   |  |  |
| 46        | 12791-LC  | 1        | POWER HOSE (LOW CEILING HEIGHT, LENGTH 130")     |  |  |
| 40        | 12791-0   |          | POWER HOSE (STD. HEIGHT, LENGTH 151")            |  |  |
| 47        | 12792-LC  |          | IDLER HOSE (LOW CEILING HEIGHT, LENGTH 274")     |  |  |
| 47        | 12792-0   | 1        | IDLER HOSE (STD. HEIGHT, LENGTH 295")            |  |  |
| 48        | 12539-012 | 3        | 1 FT. HOSE EXTENSION (CL12-1, LENGTH 12")        |  |  |
| 46        | 12539-024 | 3        | 2 FT. HOSE EXTENSION (CL12-2, LENGTH 24")        |  |  |
| 49        | 12793-LC  | 1        | POWER UNIT HOSE (LOW CEILING HEIGHT, LENGTH 73") |  |  |
| 49        | 12793-0   |          | POWER UNIT HOSE (STD.HEIGHT, LENGTH 88")         |  |  |
| 50        | 39103     | 1        | TEE FITTING                                      |  |  |
| <b>54</b> | AB-9858   | 1        | POWER UNIT 1 PHASE                               |  |  |
| 51        | AD-9858-2 |          | POWER UNIT 3 PHASE                               |  |  |
| 52        | 16167     | 3        | 90 DEG. O-RING ELBOW                             |  |  |
| 53        | 31025     | 1        | LINE CLAMP                                       |  |  |
| 54        | 12748     | 1        | 1/4-20 x 1/4 NYLON SPACER                        |  |  |
| 55        | A2125     | 1        | 1/4"-20 x 3/4" HEX FLANGE NUT                    |  |  |
| 56        | 40085     | 1        | 1/4"-20 HEX FLANGE NUT                           |  |  |

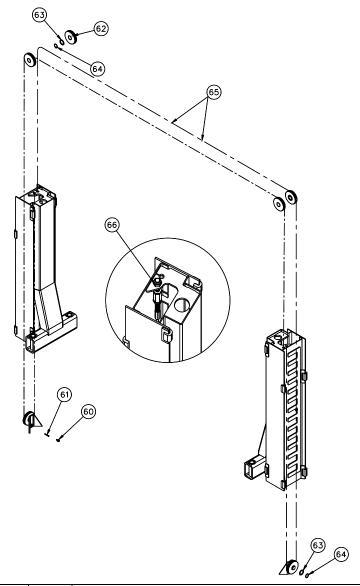
Replace all worn, damaged, or broken parts with parts approved by Challenger Lifts Inc. or with parts meeting **Challenger Lifts Inc.** specifications.

Contact your local Challenger Lifts Parts Distributor for pricing and availability.

# Model CL12 Installation, Operation and Maintenance

# (Call *Challenger Lifts Inc.* (502) 625-0700 for the Parts Distributor in your area) **PARTS BREAKDOWN** (continued)

Fig D. Synchronizer

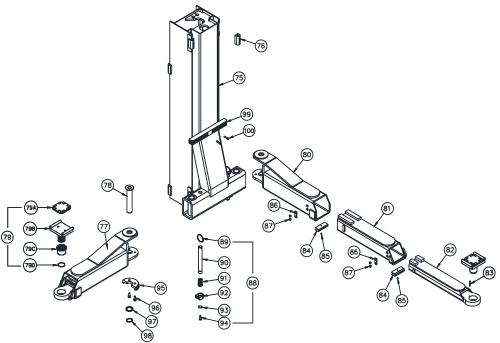


| ITEM # | PART #   | QTY/LIFT | DESCRIPTION   |
|--------|----------|----------|---|
| 60     | A1153    | 2        | 3/8-16 x ¾ Lg. LOCK HEX FLG. HD.CAP SCREW                     |
| 61     | A2158    | 2        | ؼ" x 1 ¾" Lg. CLEVIS PIN                                      |
| 62     | 31019    | 6        | PULLY ASSEMBLY  |
| 63     | 31020    | 6        | WASHER  |
| 64     | 31021    | 6        | 1 3/8" RETAINING RING   |
|        | 12703-LC | 1        | SYNC. CABLE ASSEMBLY (CL12-LC) (Set of 2)                     |
| 65     | 12703-0  | 1        | SYNC. CABLE ASSEMBLY (CL12-0) (Set of 2)                      |
| 65     | 12703-1  | 1        | SYNC. CABLE ASSEMBLY (CL12-1) (Set of 2)                      |
|        | 12703-2  | 1        | SYNC. CABLE ASSEMBLY (CL12-2) (Set of 2)                      |
| 65     | 12775    | 2        | 12" TAKE UP TUBES (NOT SHOWN) (CL12-0, CL12-1, & CL12-2 ONLY) |

Replace all worn, damaged, or broken parts with parts approved by *Challenger Lifts Inc.* or with parts meeting *Challenger Lifts Inc.* specifications.

# PARTS BREAKDOWN (continued)

Fig E. Carriage & Arms



| TEM # PART # OTY/LIFT   DESCRIPTION     T5   |        |            |          |  |
|--|--------|------------|----------|--|
| 76         31023         16         SLIDE BLOCK ASSEMBLY           77         B12800B         4         3-STAGE ARM ASSEMBLY (includes Items 78 thru 87)           78         B12544         4         ARM PIN WELD           79         B12162S-12         4         FOOT PAD ASSEMBLY – 12K           79A         A1104-H         4         Pad           79B         B12163S         4         ADAPTER PAD WELD           79D         B17276-1         4         ADAPTER BASE           79E         B17257         4         3 x 45mm RETAINING RING           80         B12801         4         FEMALE ARM WELD           81         B12802         4         INTERMEDIATE ARM WELD           82         B12803         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12805         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT           90         12583         4         ARM RESTRAINT SHAFT   | ITEM # | PART #     | QTY/LIFT | DESCRIPTION  |
| 77         B12800B         4         3-STAGE ARM ASSEMBLY (includes Items 78 thru 87)           78         B12544         4         ARM PIN WELD           79         B12162S-12         4         FOOT PAD ASSEMBLY – 12K           79A         A1104H         4         Pad           79B         B12163S         4         ADAPTER PAD WELD           79B         B17257         4         ADAPTER BASE           79E         B17257         4         3 x 45mm RETAINING RING           80         B12801         4         FEMALE ARM WELD           81         B12802         4         INTERMEDIATE ARM WELD           82         B12803         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12805         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING   | 75     | B12621     | 2        | CARRIAGE WELD  |
| 78         B12544         4         ARM PIN WELD           79         B12162S-12         4         FOOT PAD ASSEMBLY – 12K           79A         A1104-H         4         Pad           79B         B12163S         4         ADAPTER PAD WELD           79D         B17276-1         4         ADAPTER BASE           79E         B17257         4         3 x 45mm RETAINING RING           80         B12801         4         FEMALE ARM WELD           81         B12802         4         INTERMEDIATE ARM WELD           82         B12803         4         MALE ARM WELD           83         B2211         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12805         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT   | 76     | 31023      | 16       | SLIDE BLOCK ASSEMBLY                                     |
| 79         B12162S-12         4         FOOT PAD ASSEMBLY – 12K           79A         A1104-H         4         Pad           79B         B12163S         4         ADAPTER PAD WELD           79D         B17276-1         4         ADAPTER BASE           79E         B17257         4         3 x 45mm RETAINING RING           80         B12801         4         FEMALE ARM WELD           81         B12802         4         INTERMEDIATE ARM WELD           82         B12803         4         MALE ARM WELD           83         B2211         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12807         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING  | 77     | B12800B    | 4        | 3-STAGE ARM ASSEMBLY (includes Items 78 thru 87)         |
| 79A         A1104-H         4         Pad           79B         B12163S         4         ADAPTER PAD WELD           79D         B17276-1         4         ADAPTER BASE           79E         B17257         4         3 x 45mm RETAINING RING           80         B12801         4         FEMALE ARM WELD           81         B12802         4         INTERMEDIATE ARM WELD           82         B12803         4         MALE ARM WELD           83         B2211         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12807         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93 </td <td>78</td> <td>B12544</td> <td>4</td> <td>ARM PIN WELD</td> | 78     | B12544     | 4        | ARM PIN WELD   |
| 79B         B12163S         4         ADAPTER PAD WELD           79D         B17276-1         4         ADAPTER BASE           79E         B17257         4         3 x 45mm RETAINING RING           80         B12801         4         FEMALE ARM WELD           81         B12802         4         INTERMEDIATE ARM WELD           82         B12803         4         MALE ARM WELD           83         B2211         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12805         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93         36014         4         1" EXTERNAL RETAINING RING      <   | 79     | B12162S-12 | 4        | FOOT PAD ASSEMBLY – 12K                                  |
| 79D         B17276-1         4         ADAPTER BASE           79E         B17257         4         3 x 45mm RETAINING RING           80         B12801         4         FEMALE ARM WELD           81         B12802         4         INTERMEDIATE ARM WELD           82         B12803         4         MALE ARM WELD           83         B2211         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12805         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93         36014         4         1" EXTERNAL RETAINING RING           94         12568         4         3/8-16NC HEX FLANGE HEAD CAP SCREW   | 79A    | A1104-H    | 4        | Pad  |
| 79E         B17257         4         3 x 45mm RETAINING RING           80         B12801         4         FEMALE ARM WELD           81         B12802         4         INTERMEDIATE ARM WELD           82         B12803         4         MALE ARM WELD           83         B2211         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12805         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93         36014         4         1" EXTERNAL RETAINING RING           94         12568         4         3/8-16NC HEX FLANGE HEAD CAP SCREW           95         A1070TC         4         INNER GEAR   | 79B    | B12163S    | 4        | ADAPTER PAD WELD   |
| 80         B12801         4         FEMALE ARM WELD           81         B12802         4         INTERMEDIATE ARM WELD           82         B12803         4         MALE ARM WELD           83         B2211         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12805         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93         36014         4         1" EXTERNAL RETAINING RING           94         12568         4         3/8-16NC HEX FLANGE HEAD CAP SCREW           95         A1070TC         4         INNER GEAR           96         B1068         8         M10x25 HEX FLANGE HEAD BOLT   | 79D    | B17276-1   | 4        | ADAPTER BASE   |
| 81       B12802       4       INTERMEDIATE ARM WELD         82       B12803       4       MALE ARM WELD         83       B2211       4       ROLL PIN-Ø6 x 30mm Lg.         84       B12805       8       ARM SHIM         85       B12807       8       M6x6 BUTTON HEAD CAP SCREW         86       3W-04-18       8       STOP BLOCK         87       17350       16       M8x10 FLAT HEAD BOLT, CL8.8         88       A1077TC-12       4       ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)         89       A1075       4       PULL RING         90       12583       4       ARM RESTRAINT SHAFT         91       31109       4       COMPRESSION SPRING         92       A1072TC       4       OUTER GEAR         93       36014       4       1" EXTERNAL RETAINING RING         94       12568       4       3/8-16NC HEX FLANGE HEAD CAP SCREW         95       A1070TC       4       INNER GEAR         96       B1068       8       M10x25 HEX FLANGE HEAD BOLT         97       B2203S-01D       4       39mm ID, 51mm OD Washer         98       B1083       4       38mm External Retaining Ring <td>79E</td> <td>B17257</td> <td>4</td> <td>3 x 45mm RETAINING RING</td>                              | 79E    | B17257     | 4        | 3 x 45mm RETAINING RING                                  |
| 82         B12803         4         MALE ARM WELD           83         B2211         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12805         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93         36014         4         1" EXTERNAL RETAINING RING           94         12568         4         3/8-16NC HEX FLANGE HEAD CAP SCREW           95         A1070TC         4         INNER GEAR           96         B1068         8         M10x25 HEX FLANGE HEAD BOLT           97         B2203S-01D         4         39mm ID, 51mm OD Washer           98         B1083         4         38mm External Reta                                       | 80     | B12801     | 4        | FEMALE ARM WELD  |
| 83         B2211         4         ROLL PIN-Ø6 x 30mm Lg.           84         B12805         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93         36014         4         1" EXTERNAL RETAINING RING           94         12568         4         3/8-16NC HEX FLANGE HEAD CAP SCREW           95         A1070TC         4         INNER GEAR           96         B1068         8         M10x25 HEX FLANGE HEAD BOLT           97         B2203S-01D         4         39mm ID, 51mm OD Washer           98         B1083         4         38mm External Retaining Ring           99         B2026-2         2         DO                                       | 81     | B12802     | 4        | INTERMEDIATE ARM WELD                                    |
| 84         B12805         8         ARM SHIM           85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93         36014         4         1" EXTERNAL RETAINING RING           94         12568         4         3/8-16NC HEX FLANGE HEAD CAP SCREW           95         A1070TC         4         INNER GEAR           96         B1068         8         M10x25 HEX FLANGE HEAD BOLT           97         B2203S-01D         4         39mm ID, 51mm OD Washer           98         B1083         4         38mm External Retaining Ring           99         B2026-2         2         DOOR GUARD   | 82     | B12803     | 4        | MALE ARM WELD  |
| 85         B12807         8         M6x6 BUTTON HEAD CAP SCREW           86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93         36014         4         1" EXTERNAL RETAINING RING           94         12568         4         3/8-16NC HEX FLANGE HEAD CAP SCREW           95         A1070TC         4         INNER GEAR           96         B1068         8         M10x25 HEX FLANGE HEAD BOLT           97         B2203S-01D         4         39mm ID, 51mm OD Washer           98         B1083         4         38mm External Retaining Ring           99         B2026-2         2         DOOR GUARD  | 83     | B2211      | 4        | ROLL PIN-Ø6 x 30mm Lg.                                   |
| 86         3W-04-18         8         STOP BLOCK           87         17350         16         M8x10 FLAT HEAD BOLT, CL8.8           88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93         36014         4         1" EXTERNAL RETAINING RING           94         12568         4         3/8-16NC HEX FLANGE HEAD CAP SCREW           95         A1070TC         4         INNER GEAR           96         B1068         8         M10x25 HEX FLANGE HEAD BOLT           97         B2203S-01D         4         39mm ID, 51mm OD Washer           98         B1083         4         38mm External Retaining Ring           99         B2026-2         2         DOOR GUARD   | 84     | B12805     | 8        | ARM SHIM   |
| 87     17350     16     M8x10 FLAT HEAD BOLT, CL8.8       88     A1077TC-12     4     ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)       89     A1075     4     PULL RING       90     12583     4     ARM RESTRAINT SHAFT       91     31109     4     COMPRESSION SPRING       92     A1072TC     4     OUTER GEAR       93     36014     4     1" EXTERNAL RETAINING RING       94     12568     4     3/8-16NC HEX FLANGE HEAD CAP SCREW       95     A1070TC     4     INNER GEAR       96     B1068     8     M10x25 HEX FLANGE HEAD BOLT       97     B2203S-01D     4     39mm ID, 51mm OD Washer       98     B1083     4     38mm External Retaining Ring       99     B2026-2     2     DOOR GUARD  | 85     | B12807     | 8        | M6x6 BUTTON HEAD CAP SCREW                               |
| 88         A1077TC-12         4         ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94)           89         A1075         4         PULL RING           90         12583         4         ARM RESTRAINT SHAFT           91         31109         4         COMPRESSION SPRING           92         A1072TC         4         OUTER GEAR           93         36014         4         1" EXTERNAL RETAINING RING           94         12568         4         3/8-16NC HEX FLANGE HEAD CAP SCREW           95         A1070TC         4         INNER GEAR           96         B1068         8         M10x25 HEX FLANGE HEAD BOLT           97         B2203S-01D         4         39mm ID, 51mm OD Washer           98         B1083         4         38mm External Retaining Ring           99         B2026-2         2         DOOR GUARD  | 86     | 3W-04-18   | 8        | STOP BLOCK   |
| 89       A1075       4       PULL RING         90       12583       4       ARM RESTRAINT SHAFT         91       31109       4       COMPRESSION SPRING         92       A1072TC       4       OUTER GEAR         93       36014       4       1" EXTERNAL RETAINING RING         94       12568       4       3/8-16NC HEX FLANGE HEAD CAP SCREW         95       A1070TC       4       INNER GEAR         96       B1068       8       M10x25 HEX FLANGE HEAD BOLT         97       B2203S-01D       4       39mm ID, 51mm OD Washer         98       B1083       4       38mm External Retaining Ring         99       B2026-2       2       DOOR GUARD   | 87     | 17350      | 16       | M8x10 FLAT HEAD BOLT, CL8.8                              |
| 90 12583 4 ARM RESTRAINT SHAFT 91 31109 4 COMPRESSION SPRING 92 A1072TC 4 OUTER GEAR 93 36014 4 1" EXTERNAL RETAINING RING 94 12568 4 3/8-16NC HEX FLANGE HEAD CAP SCREW 95 A1070TC 4 INNER GEAR 96 B1068 8 M10x25 HEX FLANGE HEAD BOLT 97 B2203S-01D 4 39mm ID, 51mm OD Washer 98 B1083 4 38mm External Retaining Ring 99 B2026-2 2 DOOR GUARD  | 88     | A1077TC-12 | 4        | ARM RESTRAINT SHAFT ASSEMBLY (includes items 89 thru 94) |
| 91 31109 4 COMPRESSION SPRING  92 A1072TC 4 OUTER GEAR  93 36014 4 1" EXTERNAL RETAINING RING  94 12568 4 3/8-16NC HEX FLANGE HEAD CAP SCREW  95 A1070TC 4 INNER GEAR  96 B1068 8 M10x25 HEX FLANGE HEAD BOLT  97 B2203S-01D 4 39mm ID, 51mm OD Washer  98 B1083 4 38mm External Retaining Ring  99 B2026-2 2 DOOR GUARD   | 89     | A1075      | 4        | PULL RING  |
| 92 A1072TC 4 OUTER GEAR 93 36014 4 1" EXTERNAL RETAINING RING 94 12568 4 3/8-16NC HEX FLANGE HEAD CAP SCREW 95 A1070TC 4 INNER GEAR 96 B1068 8 M10x25 HEX FLANGE HEAD BOLT 97 B2203S-01D 4 39mm ID, 51mm OD Washer 98 B1083 4 38mm External Retaining Ring 99 B2026-2 2 DOOR GUARD   | 90     | 12583      | 4        | ARM RESTRAINT SHAFT                                      |
| 93 36014 4 1" EXTERNAL RETAINING RING 94 12568 4 3/8-16NC HEX FLANGE HEAD CAP SCREW 95 A1070TC 4 INNER GEAR 96 B1068 8 M10x25 HEX FLANGE HEAD BOLT 97 B2203S-01D 4 39mm ID, 51mm OD Washer 98 B1083 4 38mm External Retaining Ring 99 B2026-2 2 DOOR GUARD   | 91     | 31109      | 4        | COMPRESSION SPRING                                       |
| 94     12568     4     3/8-16NC HEX FLANGE HEAD CAP SCREW       95     A1070TC     4     INNER GEAR       96     B1068     8     M10x25 HEX FLANGE HEAD BOLT       97     B2203S-01D     4     39mm ID, 51mm OD Washer       98     B1083     4     38mm External Retaining Ring       99     B2026-2     2     DOOR GUARD   | 92     | A1072TC    | 4        | OUTER GEAR   |
| 95 A1070TC 4 INNER GEAR 96 B1068 8 M10x25 HEX FLANGE HEAD BOLT 97 B2203S-01D 4 39mm ID, 51mm OD Washer 98 B1083 4 38mm External Retaining Ring 99 B2026-2 2 DOOR GUARD   | 93     | 36014      | 4        | 1" EXTERNAL RETAINING RING                               |
| 96 B1068 8 M10x25 HEX FLANGE HEAD BOLT 97 B2203S-01D 4 39mm ID, 51mm OD Washer 98 B1083 4 38mm External Retaining Ring 99 B2026-2 2 DOOR GUARD   | 94     | 12568      | 4        | 3/8-16NC HEX FLANGE HEAD CAP SCREW                       |
| 97         B2203S-01D         4         39mm ID, 51mm OD Washer           98         B1083         4         38mm External Retaining Ring           99         B2026-2         2         DOOR GUARD  | 95     | A1070TC    | 4        | INNER GEAR   |
| 98 B1083 4 38mm External Retaining Ring<br>99 B2026-2 2 DOOR GUARD   | 96     | B1068      | 8        | M10x25 HEX FLANGE HEAD BOLT                              |
| 99 B2026-2 2 DOOR GUARD  | 97     | B2203S-01D | 4        | 39mm ID, 51mm OD Washer                                  |
|  | 98     | B1083      | 4        | 38mm External Retaining Ring                             |
| 100 X10-088 4 M8 x 1.25 x 30mm SHCS  | 99     | B2026-2    | 2        | DOOR GUARD   |
|  | 100    | X10-088    | 4        | M8 x 1.25 x 30mm SHCS                                    |

Replace all worn, damaged, or broken parts with parts approved by *Challenger Lifts Inc.* or with parts meeting *Challenger Lifts Inc.* specifications.

# Model CL12 Installation, Operation and Maintenance