



GRAY AUTOMOTIVE PRODUCTS CO. /

IN MISSOURI 816-233-6121

/ P.O. BOX 728 / ST. JOSEPH, MISSOURI 64502

TOLL FREE 1-800-821-7320

REPLACEMENT OF PISTON WELDMENT ON MODEL QP-50

Lay unit on its back on the floor. Disconnect air line tubing (Item #11) which is held into the male adapter (Item #8) by a plastic push fitting. Remove the 4 capscrews (Item #9) and pull the cylinder weldment (Item #12) out of the crushing chamber weldment (Item #18). (Be careful with air line tubing) Disconnect the 2 springs (Item #5) and remove the piston weldment (Item #17). Reuse the 12" packing (Item #15) and the 2 piece wiper ring (Item # 16) on the new piston weldment. Make sure the 12" packing and the inside of the cylinder weldment are well lubricated and free of rust and scratches. Reassemble the unit in the opposite order it was disassembled. (The air line tubing must be routed through the crushing chamber weldment again to reattach it to the male connector.)

If you have any questions please contact Gray Automotive's Customer Service department at 800-821-7320.