



S3  
START

S4  
WP

S1  
POWER

S2  
E-STOP

CB1

- CLAMP MOTOR RED
- CLAMP MOTOR BLACK
- COUNTER
- SHAKE MOTOR BLACK
- TRANSFORMER BROWN
- SHAKE MOTOR WHITE
- TRANSFORMER BLUE
- LINE WHITE
- COUNTER
- LINE BLACK

K1  
0 1  
4 6

K2  
2 8