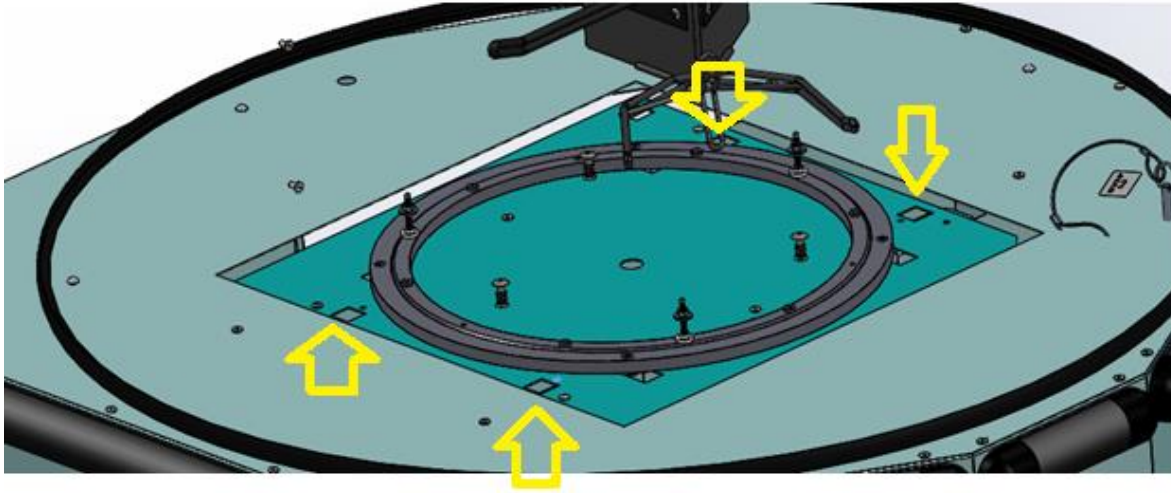


To change from 20" bearings to 18" bearings:

Remove the old bearings from the plate, and remove the 4 clips from the outside square holes (yellow arrows)



Install the clips/screws into the inner square holes (red arrows), as this will allow them clips to line up with the 18" bearings.

