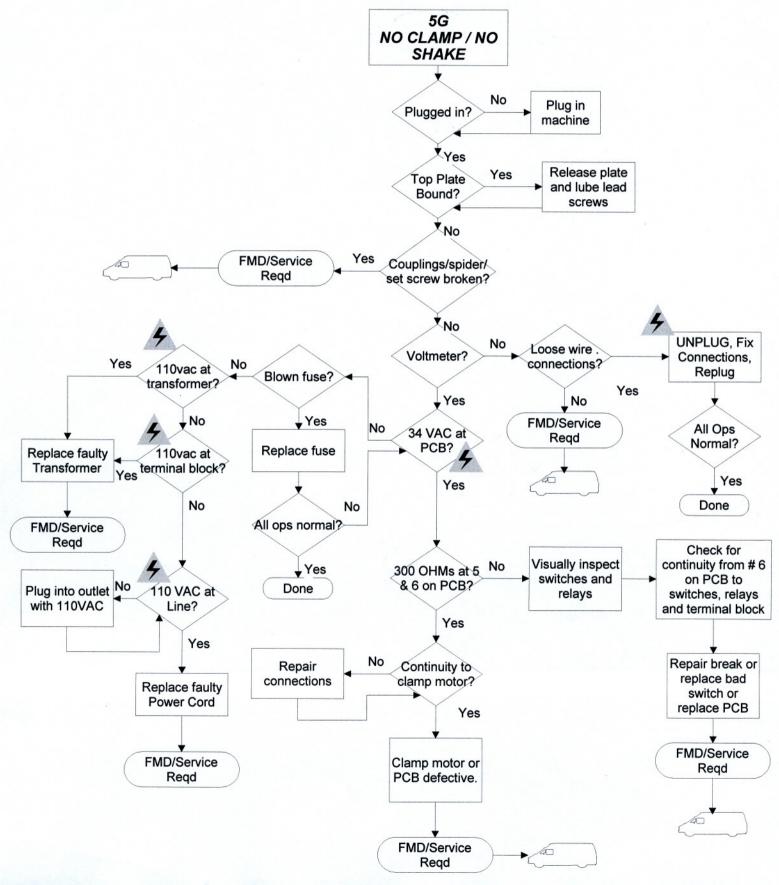
Process Owner: Customer Service Supervisor Approved by Dan Schiess 5/20/03

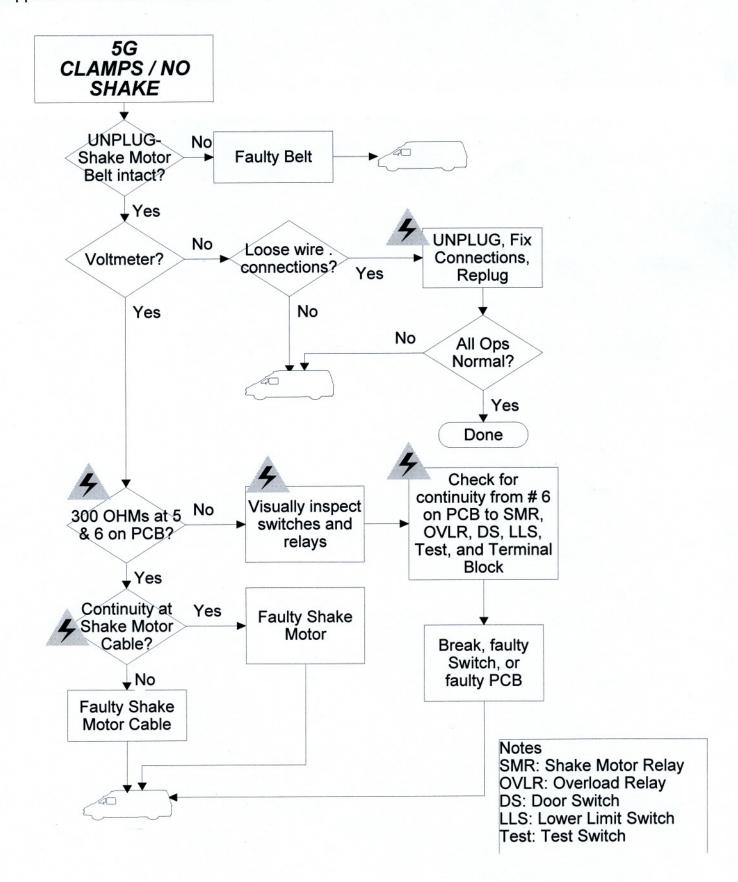


Created 5/9/03, DS

115 - Troubleshooting-5G.igx

Process Owner: Customer Service Supervisor

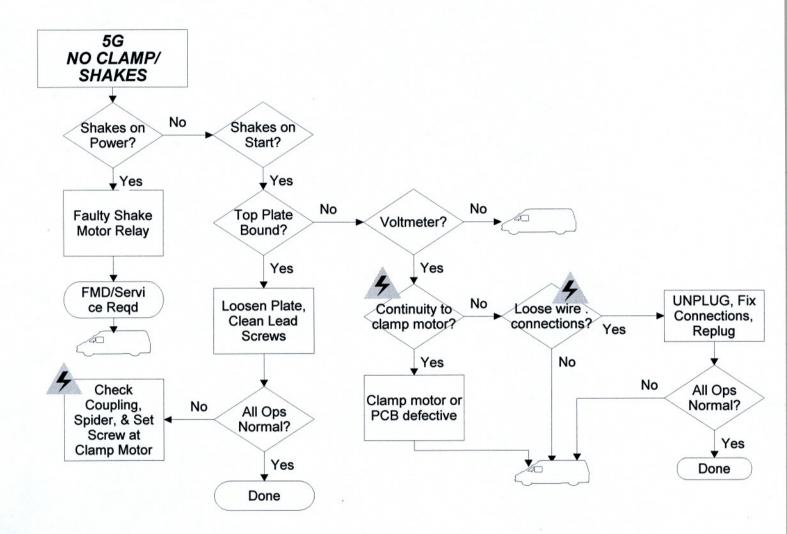
Approved 5/20/03 Dan Schiess



Revision

Process Owner: Customer Service Supervisor

Approved 5/20/03 Dan Schiess

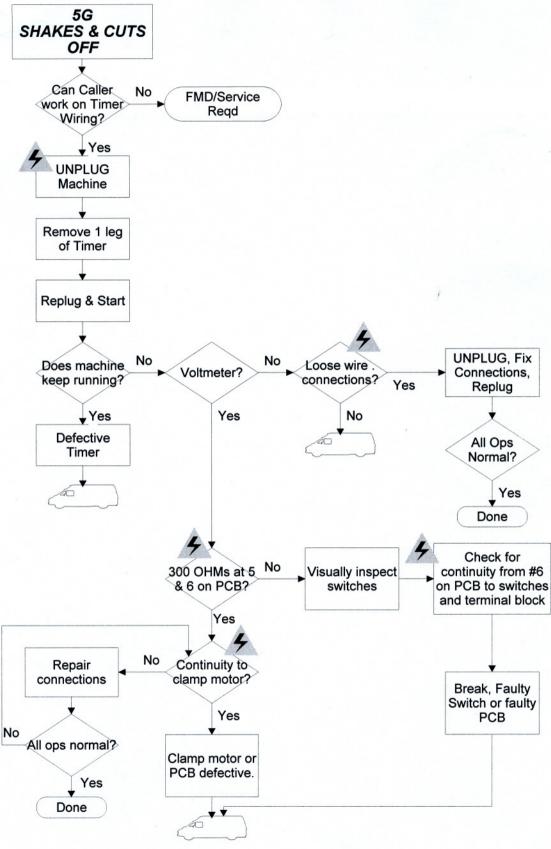


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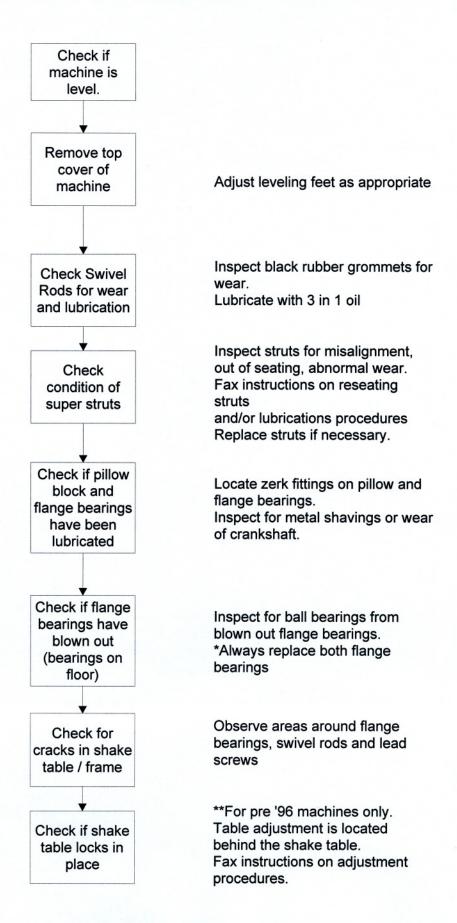
**Detailed Level** 

Process Owner: Customer Service Supervisor

Approved 5/20/03 Dan Schiess



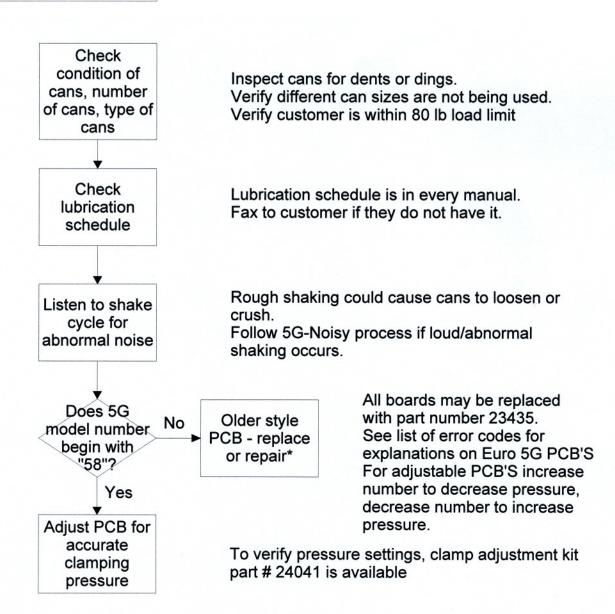
## 5G Shaker - Noisy



Process Owner: Customer Service Supervisor

Approved: Dan Schiess 6/3/03

## 5G - Throwing/Crushing Cans



U:\Six Sigma\Process Maps\115 - Troubleshooting-5G.igx\ThrowingCrushingCans Detailed Level